



Victory Vegas Front LED Wrap-Around Turn Signal Installation Guide

* PLEASE NOTE BEFORE INSTALLATION: The installation of these turn signals should be considered a permanent modification. Once the glue on the adhesive sets it is very difficult to remove the turn signals without damaging or breaking the LEDs or leaving residue on the fork tubes. If you're considering any future front-end modifications (chroming, etc.), the installation of these turn signals should be done last.

Tools Suggested

Rubbing alcohol, quality hair dryer or heat gun, soldering iron and related wiring tools, strap wrench or zip ties.

Note

While installation is rather straightforward, dealer installation is recommended for those individuals not comfortable with wiring and other related skills required for the installation of this product.

Installation of this product should take place in a proper environment free of temperature extremes (heat or cold) to allow for the proper installation and curing of the adhesive.

Please note that the flash rate will vary from bike to bike based on the bike's total electrical load impedance, and can be modified with the installation of a flasher module (not included). As stated in our conditions page @ www.mbwmotorcycle.com, this is not an acceptable reason for refund/return.

PROCEDURE

Average Time: 1-1½ HOURS

- **IMPORTANT!!!** Do NOT attempt to bend the tubing until you're ready for install and the tubing has been heated properly with a hair dryer and is sufficiently pliable and flexible. Otherwise, you'll likely break the LEDs circuit board...
- Prior to install if you'd like to test each LED, simply hold the correct wires to the corresponding terminals on the battery or other 12 volt source.

- ***Prior to hard wiring/soldering it is recommend that you mock-up the wiring to determine your flash rate and four-way flasher function to determine whether or not a flasher module is needed or desired.***
- Remove front turn signals
- Expose the wiring to allow you to set up and splice and solder the wires accordingly.
- Be advised that is extremely likely that your bike's right front turn signal was incorrectly wired with reverse polarity. If your LEDs don't light when wired correctly, simply switch them and wire the LEDs yellow wire to the stock black/ground wire and vice versa.
- Use the stock wire sheathing to run the wires from the turn signals up into the headlight bucket...
- Once all your wires are set up in the bucket, splice and solder your flasher module (if applicable) in with the stock wiring and LED turn signal wiring. Clean the fork tubes with rubbing alcohol and let dry in preparation for affixing the light tube to the forks. ***Please see note below in reference to the use of the included 3M Automotive Adhesion Promoter.*** Aesthetically, above and flush with the lower triple tree is our recommendation.
- Make sure wherever you start one end of the tube works for both aesthetics and function, and should be symmetrical with the other side.
- We recommend a quality hair dryer to be used to heat up the tube, a heat gun may melt it.
- Heat the tube thoroughly before removing the protective cover from the adhesive strip on the back of the tube. Keep the hair dryer handy to keep it warm and flexible/pliable while wrapping it around the fork legs.
- Once the tube has been wrapped around the fork tube and is in position, place an appropriate clamping device, (like those rubber wrap around jobs from Sears/Craftsman) to get the final edge of the tube adhered to the forks. Zip ties can also be used to do this. **Shortcutting this step is asking for problems!** FYI, the adhesive completely cures with 24 hours
- If, for any reason, you're dissatisfied with the positioning of the turn signal, reheat the tube thoroughly and SLOWLY pull it off, reheat and reapply. Try not to do that too many times as the adhesive will begin to lose it effectiveness.

* A packet of 3M Automotive Adhesion Promoter has been included in your package. While its use is not required, it will enable the tubing to get an even stronger hold on the fork tubes. After cleaning your fork tubes (with an appropriate cleaner, like rubbing alcohol) and letting them dry, the promoter can be applied to the mounting surface immediately prior to affixing the tube. Proper tube placement is extremely important when using the adhesion promoter...be certain of your desired tube placement before doing this! Once applied, with the tube adhered, tube removal will be difficult. If you need to remove the tube after this step has been done, do so **very** carefully to avoid breaking the LED strip.